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APPLICATION NO.: New U.S. Application
FILED: January 29, 2004
FOR: STALL DETECTION AND RECOVERY SYSTEM
ATTORNEY DOCKET NO.: 118513

THE PATENT OFFICE

26 FEB 2003



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1. Your reference DY 3095

2. Patent application number
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26 FEB 2003

0304325.4

3. Full name, address and postcode of the or of each applicant (*underline all surnames*)

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Patents ADP number (*if you know it*)

If the applicant is a corporate body, give the country/state of its incorporation

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4. Title of the invention STALL DETECTION AND RECOVERY SYSTEM

5. Name of your agent (*if you have one*)

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Patents ADP number (*if you know it*)

00003962003

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Country

Priority application number
(*if you know it*)

Date of filing
(*day / month / year*)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing
(*day / month / year*)

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YES

- a) any applicant named in part 3 is not an inventor, or
 - b) there is an inventor who is not named as an applicant, or
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Continuation sheets of this form 0

Description 11

Claim(s) 10

Abstract 1

Drawing(s) 2 + 2

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Priority documents 0

Translations of priority documents 0

Statement of inventorship and right to grant of a patent (Patents Form 7/77) YES

Request for preliminary examination and search (Patents Form 9/77) YES

Request for substantive examination (Patents Form 10/77) YES

Any other documents (please specify) NO

11. I/We request the grant of a patent on the basis of this application.

Signature

Date

M A GUNN

25 FEBRUARY 2003

12. Name and daytime telephone number of person to contact in the United Kingdom MIKE GUNN 01332 248457
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Statement of inventorship and of
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South Wales
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1. Your reference DY 3095

2. Patent application number
(if you know it)

26 FEB 2003

0304325.4

3. Full name of the or of each applicant ROLLS-ROYCE plc

4. Title of the invention

STALL DETECTION AND RECOVERY SYSTEM

5. State how the applicant(s) derived the right
from the inventor(s) to be granted a patent

BY VIRTUE OF SECTION 39(1)(a) OF THE PATENTS ACT 1977

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I/We believe that the person(s) named over the page (and on
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Signature

Date

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25 FEBRUARY 2003

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Enter the full names, addresses and postcodes of the inventors in the boxes and underline the surnames

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Patents ADP number (if you know it):

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STALL DETECTION AND RECOVERY SYSTEM

This invention relates to stall detection and recovery systems for gas turbine engines. The invention also relates to stall detection means.

In gas turbine engines used on aircraft, there is a risk of externally induced surge and stall events, for example due to aircraft manoeuvres. These events can be particularly serious on single engine installations, if they occur during critical flight phases, for example near the ground.

There are three possible outcomes from a gas turbine engine surge:-

- (1) natural recovery
- (2) stall
- (3) immediate flameout.

Stall is a quasi-steady state that can develop in an engine following a surge. It is characterised by low efficiency and flow capacity and can result in engine overheat and large scale thrust loss.

In many gas turbine engines, there is a power level above which natural recovery is the normal outcome and below which stall is the normal outcome. Immediate flameout usually only occurs at low pressures and/or weak initial fuel mixtures.

Control actions in order to recover from a stall are normally initiated upon the detection of the initial surge event. There is, thus, the possibility that unnecessary control action could be taken in the case of a naturally recoverable surge. It is undesirable to trigger the control action to recover from a stall in the case of a naturally recoverable surge.

According to one aspect of this invention there is provided a stall detection and recovery system for a gas turbine engine, the system comprising surge detection means for detecting an engine surge and providing a surge detection signal indicating said engine surge, stall detection means to provide a stall detection signal relating to a condition of gas flowing through the engine, and stall recovery means to receive said surge detection signal and said stall detection signal, said stall recovery means being arranged to control combustor operating means, whereby when the stall detection signal indicates an engine stall, the stall recovery means controls the combustor operating means to effect recovery from the stall.

Preferably, the combustor operating means comprises means to supply fuel to the combustor, and may also comprise an ignitor for igniting the fuel.

Preferably, the control means operates to interrupt momentarily said supply of fuel and to ignite the fuel supplied to the engine after said momentary interruption.

Preferably, the condition of the gas to which the second signal relates is pressure of the gas.

Preferably, the system includes delay means to impart a delay of a predetermined time to the surge detection signal. Desirably, the stall recovery means operates to effect recovery from the stall said predetermined time after the surge detection signal indicates an engine surge providing the stall detection signal still indicates an engine stall. The predetermined time may be 0 to 10 seconds, preferably 0.1 to 10 seconds, more preferably 0.1 to 1 second and, most preferably, substantially 0.5 seconds.

The stall detection means may comprise a pressure monitoring arrangement for monitoring the pressure at a region of the engine and providing a pressure signal. Preferably, the stall detection means comprises

processing means to process the pressure signal. The pressure monitoring arrangement may comprise a first pressure measuring means for measuring the pressure at a first region of the engine and providing a measured first signal, being said pressure signal. The pressure monitoring arrangement may comprise a second pressure measuring means for measuring the pressure at a second region of the engine and providing a measured second pressure signal. Preferably, the second region of the engine is the combustor, and the second pressure signal desirably relates to the pressure in the combustor.

The processing means may comprise filter means for filtering the first pressure signal. Preferably, the filter means provides a first filtered signal indicative of the time average value of the first pressure signal. The filter means may provide a second filtered signal indicative of high values of the first pressure signal. The second filtered signal may be indicative of maximum peaks of the first pressure signal. The filter means may provide a third filtered signal indicative of low values of the first pressure signal. The third filtered signal may be indicative of minimum peaks of the first pressure signal.

The processing means may further include comparator means for providing a first difference signal, being the difference between the first filtered signal and the second filtered signal. The comparator means may also provide a second difference signal, being the difference between the first filtered signal and the third filtered signal.

The processing means may further include gate means, for transmitting the lowest of the first and second difference signals. The gate means is preferably a low wins gate.

The processing means may further comprise multiplying means for multiplying said transmitted difference signal by a predetermined factor, and

provide a multiplied pressure signal. Conveniently, the predetermined factor is 2.

The stall detection means may comprise fixed signal transmission means for transmitting a predetermined second pressure signal. The predetermined second pressure signal is preferably a signal relating to a pressure which is lower than the expected pressure of the second pressure signal during normal running of the engine. Preferably, the predetermined second pressure signal is higher than the pressure in the second region of the engine during engine start or sub-idle operation or when the engine is unlit. For example, the predetermined second pressure signal may relate to a pressure of substantially 10psia.

The stall detection means may comprise second processing means to process the measured second pressure signal, and the predetermined second pressure signal. The second processing means may comprise further gate means for transmitting the highest of the measured second pressure signal and the predetermined second pressure signal. The further gate means may be a high wins gate.

Preferably, stall detection means comprises divider means to divide the multiplied pressure signal by the transmitted second pressure signal to provide a divided signal.

The stall detection means may further comprise a comparator device to compare the divided signal by a threshold signal, whereby in the event of the divided signal being greater than the threshold signal, a stall is indicated. Preferably, the comparator device provides said stall output signal. The stall detection means may comprise integration means, which may be a fault integrator. The stall output signal may be received by the integration means. Preferably, the integration means can produce said stall detection signal which indicates that a stall has been detected.

The surge detection means may provide a surge signal, indicative of a surge having been detected. Preferably, the surge signal is received by the delay means to impart said delay to the surge signal.

The surge detection means may comprise combustor monitoring means to monitor a condition of the gas in the combustor. Preferably, the combustor monitoring means monitors combustor pressure.

Preferably, the stall detection signal and the surge detection signal are transmitted through the control means for controlling the supply of fuel and the ignitor as aforesaid.

According to another aspect of this invention, there is provided stall detection means for a gas turbine engine, comprising a monitoring arrangement for monitoring the condition of gas flowing through the engine at a first region of the engine and providing a first pressure signal, and for monitoring the condition of gas flowing through the engine at a second region of the engine and providing a second pressure signal, processing means for processing the first and second pressure signals to provide a processed signal, and means for providing a threshold signal, wherein the processing means further includes comparator means for comparing on the processed pressure signal with the threshold signal and providing an output signal relating to the comparison of the first and second processed signals.

Preferably, the monitoring arrangement comprises a pressure monitoring arrangement to measure the gas pressure at said first and second regions. Desirably the output signal comprises a stall detection signal to indicate the presence or otherwise of the presence of stall.

The stall detection arrangement may comprise the further features of the stall detection means described above.

An embodiment of the invention will now be described by way of example only, with reference to the accompanying drawings, in which:-

Fig. 1 is a diagrammatic view of a gas turbine engine; and

Fig. 2 is a schematic diagram showing the stall detection and recovery system.

Referring to Fig. 1, there is shown diagrammatically a two shaft gas turbine engine 1 comprising a fan 2, a fan intake duct 3, and an intake pressure probe 4 arranged in the intake duct 3. Downstream of the fan 2, the flow of air is divided to pass through a bypass duct 5 and a high pressure compressor 6.

The flow of air from the high pressure compressor enters a combustor 7 where fuel is burned to drive the high and low pressure turbines 8.

Surge detection means comprising a combustor pressure probe 9 is arranged within the combustor 7 to measure the pressure therein. The combustor pressure probe 9 is connected to a stall detection and recovery system 10.

Fuel supply injectors 11 are provided in the combustor 7 to supply fuel thereto. Also, the combustor 7 comprises igniters 12 for initial ignition of the fuel in the combustor 7. The fuel injectors 11 and the igniters 12 are connected to the stall detection and recovery system.

The stall detection and recovery system 10 is adapted to detect engine surge events by monitoring the combustor pressure via the combustor pressure probe 9. This technique is generally well known in the art and is not described herein. When a surge has been detected, the intake of gas via the intake duct 3 is monitored by the intake pressure probe 4 to detect any

fluctuations in pressure, which would indicate that an engine stall has occurred.

A schematic diagram of the stall detection and recovery system 10 is shown in Fig. 2. A first pressure signal 20 is transmitted from the intake pressure probe 4 to processing means which comprises three parallel filter blocks 21, 22, 23. The filter block 21 is a first order filter and produces a first filtered signal 24 indicative of the time

average value of the first pressure signal. The filter block 22 allows high input signals through, but applies a first order lag to low signals. The filter block 22 provides a second filtered signal 25 indicative of the maximum peak level of the first pressure signal.

The filter block 23 allows low signals through, but applies a first order lag to high signals. The third filter block 23 provides a third filtered signal 26 indicative of the minimum peak level of the first pressure signal.

The filtered signals are fed to comparator means comprising first and second comparators 27, 28 to provide a first difference signal 29 which is the difference between the first filtered signal 24 and the second filtered signal 25, and to provide a second difference signal 30 which is the difference between the first filtered signal and the second filtered signal 26. The first and second difference signals 29, 30 are received by first gate means comprising a low wins gate 31, which allows the lowest of the first and second difference signals 29, 30 to be transmitted to multiplier means 32 where the signal is multiplied by a predetermined factor, which in the preferred embodiment is 2.0. A multiplied signal 33 is provided from the multiplier means, and received by a divider means 34 in which the signal is divided by a processed second pressure signal 38, as explained below.

The multiplied signal 33 represents an approximation of the difference between the second pressure signal 25 and the third pressure signal 26. This has the advantage that the multiplied signal 33 is generally unaffected or

minimally affected by sudden increased in fan intake pressure, of the sort that would be expected during rapid aircraft manoeuvres.

The combustor pressure probe 9 measures the pressure of the gas in the combustor 8. A second pressure signal 35 is transmitted by the combustor pressure probe 9 to second processing means comprising second gate means 36. The second gate means 36 is in the form of a high wins gate.

The control means 10 further includes a fixed signal transmission means 37 to transmit a predetermined pressure signal 37A to the second gate means 36.

The predetermined pressure signal 37A is set to a fixed value, e.g. 10psia, which is lower than the second pressure signal 35 during normal operation of the engine 1, and also lower than the second pressure signal 35 during a stall. However, the fixed pressure signal is higher than the combustor pressure during engine start or sub-idle operation or when it is unlit. This reduces the possibility of spurious stall detection.

The second gate means 36 transmits the processed second pressure signal 38 to the divider means 34 as described above. The signal transmitted by the second gate means 36 is the higher of the second pressure signal 35 and the fixed pressure signal 37A. In most situations, the signal transmitted by the second gate means 36 will be the second pressure signal 35. However, during engine start, or sub-idle operation of the engine or when the engine is unlit, the combustor pressure may be below 10psia, in which case the processed second pressure signal 38 will be the fixed pressure signal 37A. The multiplied signal 33 provided by the multiplier means 32 is divided at the dividing means 34 by the processed second pressure signal 38 to provide a divided signal 39.

The divided signal 39 generally represents the multiplied signal 33 expressed as a percentage of the processed second pressure signal 38. For example, during a stall, the multiplied signal 33 could be, for example approximately 0.3psia. and the combustor pressure, or the processed second pressure signal could be substantially 12psia. In such a situation the divided signal 39 would be calculated by:

$$\frac{0.3}{12} \times 100 = 2.5\%$$

The divided signal 39 is received by a comparator arrangement in the form of a further comparator 40 and compared to a threshold signal 41 transmitted by threshold signal transmission means 42. The threshold signal 41 is also expressed as a percentage, and the threshold signal 41 is typically in the region of 1.2%. Where the divided signal 39 is greater than the threshold signal 41 i.e. during a stall, the output signal 44 provided by the further comparator 40 is a "true" signal or a signal of 1. During normal operation of the engine 1, the divided signal 39 is less than the threshold signal 41 and the output signal 44 provided by the further comparator 40 is a "false" signal or a signal of 0.

The output signal 44 is transmitted to a fault integrator 46. The fault integrator 46 is programmed to step up by a value of 0.2 each time it receives an output signal 44 which has a value of 1.

In addition, the fault integrator 46 is programmed to step down by a value of 0.2 each time it receives an output signal 44 which has a value of 0.

When the fault integrator 46 has received sufficient output signals 44 to have stepped up by a value of 1, the fault integrator transmits a stall detection signal 48, which may be a signal having a value of 1.

In the embodiment shown, the surge detection means 50 receives a combustor pressure probe 9, indicating the pressure in the combustor 7. If the combustor pressure signal 52 can be the same as the second pressure signal 35.

The details of surge detection are well known and are not described herein. If the combustor pressure signal 52 indicates a surge, the surge detection means 50 provides a surge detection signal 54 to delay means 56.

The delay measuring 56 imparts a delay of substantially 0.5s to the surge detection signal 54 and transmits therefrom a delayed surge detection signal 154.

The delayed surge detection signal 154 and the stall detection signal 48 are transmitted to stall recovery means 58. If the stall recovery means 58 is still receiving a stall detection signal 48 when the delayed surge detection signal 154 is received thereby, the stall recovery means 58 commences stall recovery action by providing a stall recovery signal or signals 60.

The stall recovery signal or signals 60 can be transmitted to, for example, the fuel system to momentarily interrupt the fuel supply fed to the injectors 11. The stall recovery signals 11 can also be transmitted to the igniters 9 to ignite the fuel after the momentary interruption.

There is thus described a system for detection of a stall in a gas turbine engine and for recovery therefrom. The system has the advantage of only taking action to recover from the stall in the event that natural recovery will not occur. The preferred embodiment provides a direct indication of the presence of stall by utilising the fluid mechanical processes intrinsic to the stall itself, which provide an indication of the presence of stall. This is an advantage over prior art processes which rely on commonly observed side effects from stalls, which may either not be present or may be caused by other

phenomena. Moreover, the system utilises pressure measurement at the fan intake duct which has the advantage of being essentially pseudo-steady during normal engine operation.

Various modifications can be made without departing from the scope of the invention. For example, the system could be applied to engine pressure, other than the pressure at the fan intake duct if account is taken of the variation of these pressures during normal engine operation.

Whilst endeavouring in the foregoing specification to draw attention to those features of the invention believed to be of particular importance it should be understood

that the Applicant claims protection in respect of any patentable feature or combination of features hereinbefore referred to and/or shown in the drawings whether or not particular emphasis has been placed thereon.

CLAIMS

1. A stall detection and recovery system for a gas turbine engine, the system comprising surge detection means for detecting an engine surge and providing a surge detection signal for indicating said engine surge, stall detection means to provide a stall detection signal relating to a condition of gas flowing through the engine, and stall recovery means to receive said surge detection signal and said stall detection signal, said stall recovery means being arranged to control combustor operating means whereby when the stall detection signal indicates an engine stall, the stall recovery means controls the combustor operating means to effect recovery from the stall.
2. A system according to claim 1 wherein the combustor operating means comprises means to supply fuel to the combustor, and an ignitor for igniting the fuel.
3. A system according to Claims 1 or 2 wherein the stall recovery means operates to interrupt momentarily said supply of fuel and to ignite the fuel supplied to the engine after said momentary interruption.
4. A system according to Claim 1, 2 or 3 wherein the condition of the gas to which the stall detection signal relates is the pressure of the gas.
5. A system according to any preceding claim including delay means to impart a delay of a predetermined time to the surge detection signal, whereby the stall recovery means operates to effect recovery from the stall a predetermined time after the surge detection signal indicates an engine surge providing the stall detection signal still indicates an engine stall.
6. A system according to claim 5 wherein the predetermined time is in the region of 0 to 10 seconds.

7. A system according to claim 5 or 6 wherein the predetermined time is in the region of 0.1 to 10 seconds.
8. A system according to claims 5, 6 or 7 wherein the predetermined time is in the region of 0.1 to 1 second.
9. A system according to claim 5, 6, 7 or 8 wherein the predetermined time is substantially 0.5 seconds.
10. A system according to any of claims 5 to 9 wherein the surge detection means provides a surge signal, indicative of a surge having been detected, and the surge signal is received by the delay means which imparts said delay to the surge signal.
11. A system according to claim 10 wherein the surge detection means comprises combustor monitoring means to monitor a condition of the gas in the combustor.
12. A system according to claim 11 wherein the combustor monitoring means monitors combustor pressure.
13. A system according to any preceding claim wherein the stall detection means comprises a pressure monitoring arrangement for monitoring the pressure of the gas at a region of the engine and providing a pressure signal.
14. A system according to claim 13 wherein the stall detection signal and the surge detection signal are transmitted through the stall recovery means for controlling the supply of fuel and the ignitor as aforesaid.
15. A stall detection system for a gas turbine engine, comprising a monitoring arrangement for monitoring the condition of gas flowing through a first region of the engine and providing a first signal relating to said condition

of the gas at the first region, and for monitoring the condition of gas flowing through the engine at a second region of the engine and providing a second signal, processing means for processing the first, and second signals to provide a processed signal, means for providing a threshold signal, the processing means further including a comparator means for comparing on the processed signal with the threshold signal and providing an output signal relating to the comparison of the first and second processed signals.

16. A system according to claim 15 wherein the monitoring arrangement comprises a pressure monitoring arrangement for monitoring the pressure of the gas of said regions, whereby the first and second signals are first and second pressure signals.

17. A system according to claim 11 or further including processing means to process the, or each, pressure signals.

18. A system according to claim 11, 16 or 17 wherein the pressure monitoring arrangement comprises a first pressure measuring means for measuring the pressure at a first region of the engine and providing a measured first pressure signal, being said pressure signal, and a second pressure measuring means for measuring the pressure at a second region of the engine and providing a measured second pressure signal.

19. A system according to claim 18 wherein the second region of the engine is the combustor, and the measured second pressure signal relates to the pressure in the combustor.

20. A system according to claims 18 or 19 wherein the processing means comprises filter means for filtering the first pressure signal, the filter means providing a first filtered signal indicative of the time average value of the first pressure signal, a second filtered signal indicative of high values of the first

pressure signal, and a third filtered signal indicative of low values of the first pressure signal.

21. A system according to claim 20 wherein the second filtered signal is indicative of maximum peaks of the first pressure signal, and the third filtered signal is indicative of minimum peaks of the first pressure signal.

22. A system according to any of claims 17 to 21 wherein the processing means further includes comparator means for providing a first difference signal, being the difference between the first filtered signal and the second filtered signal, and for providing a second difference signal, being the difference between the first filtered signal the third filtered signal.

23. A system according to claim 22 wherein the processing means further includes gate means, for transmitting the lowest of the first and second difference signals.

24. A system according to claim 23 wherein the processing means may further comprise multiplying means for multiplying said transmitted difference signal by a predetermined factor and provide a multiplied pressure signal.

25. A system according to claim 24 wherein the predetermined factor is 2.

26. A system according to claim 24 or 25 comprising fixed signal transmission means for transmitting a predetermined second pressure signal.

27. A system according to claim 26 wherein the predetermined second pressure signal is a signal relating to a pressure which is lower than the expected pressure of the second pressure signal during normal running of the engine, and higher than the pressure in the second region of the engine during engine start or sub-idle operation or when the engine is unlit.

28. A system according to claims 26 or 27 further including second processing means to process the second measured pressure signal and the predetermined second pressure signal, the second processing means comprising further gate means for transmitting the highest of the measured second pressure signal and the predetermined second pressure signal.

29. A system according to claim 28 wherein the stall detection means comprises divider means to divide the multiplied pressure signal by the transmitted second pressure signal to provide a divided signal.

30. A system according to claim 29 wherein the stall detection means further comprises a comparator device to compare the divided signal with a threshold signal, whereby in the event of the divided signal being greater than the threshold signal, the comparator device provides a stall output signal.

31. A system according to claim 30 wherein the stall detection means comprises integration means to receive the stall output signal, the integration means producing said stall detection signal which indicates that a stall has been detected.

32. A system according to claim 31 wherein the integration means is a fault integrator.

33. A stall detection and recovery method for a gas turbine engine, the method comprising detecting an engine surge and providing a surge detection signal for indicating said engine surge, detecting an engine stall and providing a stall detection signal relating to a condition of gas flowing through the engine, and providing a stall recovery means to receive said surge detection signal and said stall detection signal, said stall recovery means being arranged to control combustor operating means whereby when the stall detection signal indicates an engine stall, the stall recovery means controls the combustor operating means to effect recovery from the stall.

34. A method according to claim 33 wherein the combustor operating means comprises means to supply fuel to the combustor, and an ignitor for igniting the fuel.

35. A method according to Claims 32 or 33 wherein the recovery from stall comprises interrupting momentarily said supply of fuel and to ignite the fuel supplied to the engine after said momentary interruption.

36. A method according to Claims 33, 34 or 35 wherein the condition of the gas to which the second signal relates is pressure of gas.

37. A method according to any of Claims 33 to 36 wherein a delay of a predetermined time is imparted to the surge detection signal, whereby the stall recovery means operates to effect recovery from the stall said predetermined time after the surge detection signal indicates an engine surge providing the stall detection signal still indicates an engine stall.

38. A method according to Claim 37 wherein the predetermined time is in the region of 0 to 10 seconds.

39. A method according to claim 37 or 38 wherein the predetermined time is in the region of 0.1 to 10 seconds.

40. A method according to claims 37, 38 or 39 wherein the predetermined time is in the region of 0.1 to 1 second.

41. A method according to any of claims 37 to 40 wherein the predetermined time is substantially 0.5 seconds.

42. A method according to any of claims 37 to 41 wherein a surge signal is provided, indicative of a surge having been detected, said delay is imparted to the surge signal.

43. A method according to any of claims 33 to 42 including monitoring the pressure of the gas at a region of the engine and providing a pressure signal.
44. A method according to claim 43 comprising providing combustor monitoring means to monitor a condition of the gas in the combustor.
45. A method according to claim 44 wherein the combustor monitoring means monitors combustor pressure.
46. A method according to claim 45 wherein the stall detection signal and the surge detection signal are transmitted through the control means for controlling the supply of fuel and the ignitor as aforesaid.
47. A stall detection method for a gas turbine engine, comprising monitoring the condition of gas flowing through a first region of the engine and providing a first signal relating to said condition of the gas at the first region, monitoring the condition of gas flowing through the engine at a second region of the engine and providing a second signal, processing the first, and second signals to provide a processed signal, providing a threshold signal, comparing the processed signal with the threshold signal and providing an output signal relating to the comparison of the first and second processed signals.
48. A method according to claim 47 wherein the condition monitored is the pressure of the gas at said region.
49. A method according to claim 42 or 48 further including processing the pressure signal.
50. A method according to claim 43, 48 or 49 wherein the step of monitoring the pressure comprises measuring the pressure at a first region of the engine and providing a measured first pressure signal, being said

pressure signal, and measuring the pressure at a second region of the engine and providing a measured second pressure signal.

51. A method according to claim 50 wherein the second region of the engine is the combustor, and the measured second pressure signal relates to the pressure in the combustor.

52. A method according to claims 50 or 51 including filtering the first pressure signal, to provide a first filtered signal indicative of the time average value of the first pressure signal, a second filtered signal indicative of high values of the first pressure signal, and a third filtered signal indicative of low values of the first pressure signal.

53. A method according to claim 52 wherein the second filtered signal is indicative of maximum peaks of the first pressure signal, and the third filtered signal is indicative of minimum peaks of the first pressure signal.

54. A method according to any of claims 49 to 53 comprising providing a first difference signal, being the difference between the first filtered signal and the second filtered signal, and providing a second difference signal, being the difference between the first filtered signal the third filtered signal.

55. A method according to claim 54 including transmitting the lowest of the first and second difference signals.

56. A method according to claim 55 including multiplying said transmitted difference signal by a predetermined factor to provide a multiplied pressure signal.

57. A method according to claim 56 wherein the predetermined factor is 2.

58. A method according to claim 56 or 57 including transmitting a predetermined second pressure signal.

59. A method according to claim 58 wherein the predetermined second pressure signal is a signal relating to a pressure which is lower than the expected pressure of the second pressure signal during normal running of the engine, and higher than the pressure in the second region of the engine during engine start or sub-idle operation or when the engine is unlit.

60. A method according to claims 58 or 59 further including processing the second measured pressure signal and the predetermined second pressure signal, and transmitting the highest of the measured second pressure signal and the predetermined second pressure signal.

61. A method according to claim 22 including dividing the multiplied pressure signal by the transmitted second pressure signal to provide a divided signal.

62. A method according to claim 61 including comparing the divided signal with a threshold signal, whereby in the event of the divided signal being greater than the threshold signal, a stall output signal is provided.

63. A method according to claim 62 including transmitting the stall output signal to integration means to receive the stall output signal, the integration means producing said stall detection signal which indicates that a stall has been detected.

64. A method according to claim 63 wherein the integration means is a fault integrator.

65. A gas turbine engine incorporating a system according to any of claims 1 to 32.

66. A stall detection and recovery system substantially as herein described in the reference to Fig. 2.

67. A stall detection system substantially as herein described with reference to Fig.2
68. A stall detection and recovery method substantially as herein described with reference to Fig. 2.
69. A stall detection method substantially as herein described with reference to Fig. 2.
70. Any novel subject matter or combination including novel subject matter disclosed herein, whether or not within the scope of or relating to the same invention as any of the preceding claims.

ABSTRACT

STALL DETECTION AND RECOVERY SYSTEM. (FIG. 2)

A stall detection and recovery system (10) for a gas turbine engine (1) comprises surge detection means (50) for detecting an engine surge and providing a surge detection signal (154) for indicating said engine surge. The system also includes stall detection means to provide a stall detection signal (48) relating to a condition of gas flowing through the engine (1). The system (10) also includes stall recovery means (58) to receive the surge detection signal (154) and the stall detection signal. The stall recovery means (58) is arranged to control combustor operating means, whereby when the stall detection signal (48) indicates an engine stall, the stall recovery means controls the combustor operating means to effect recover from the stall.

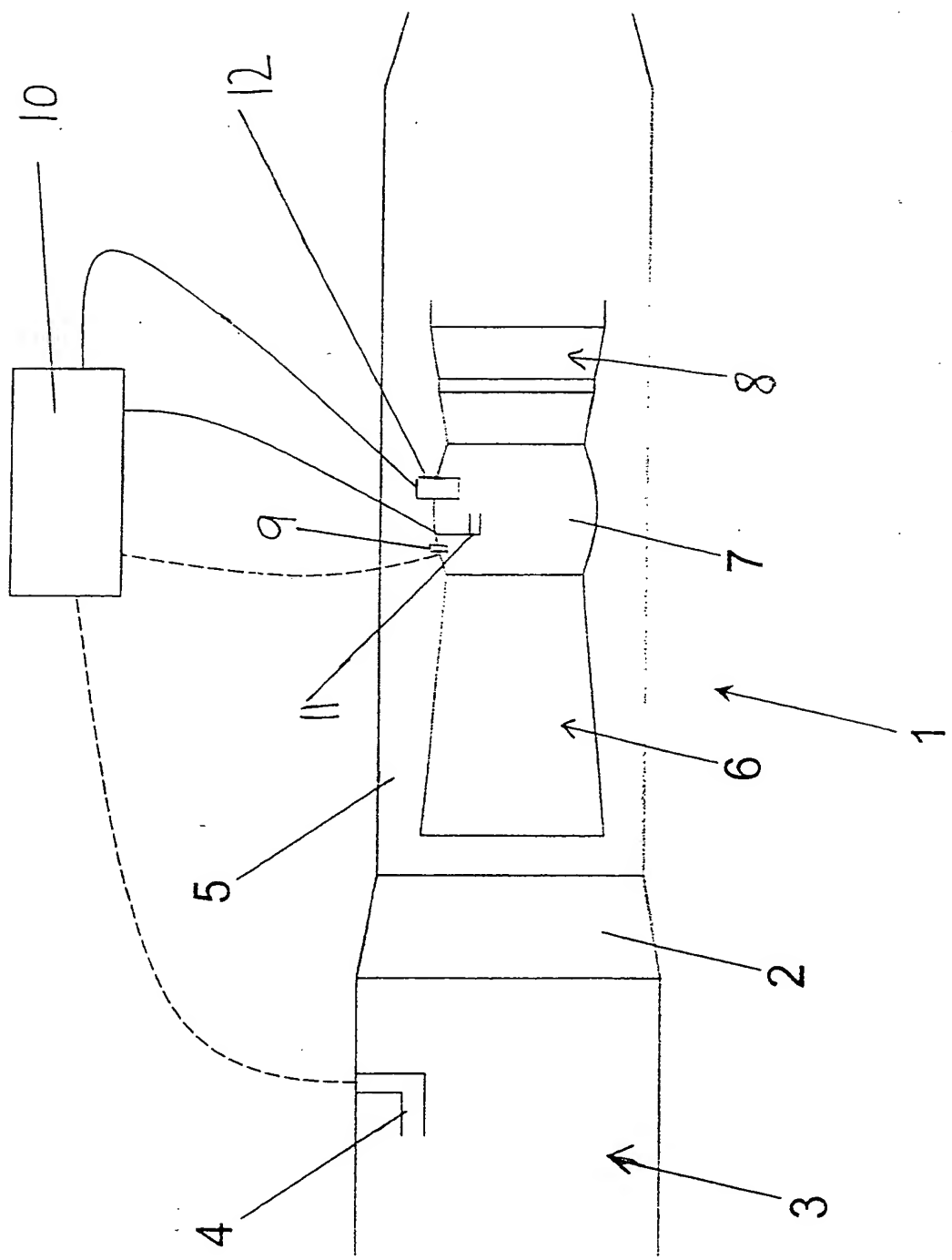
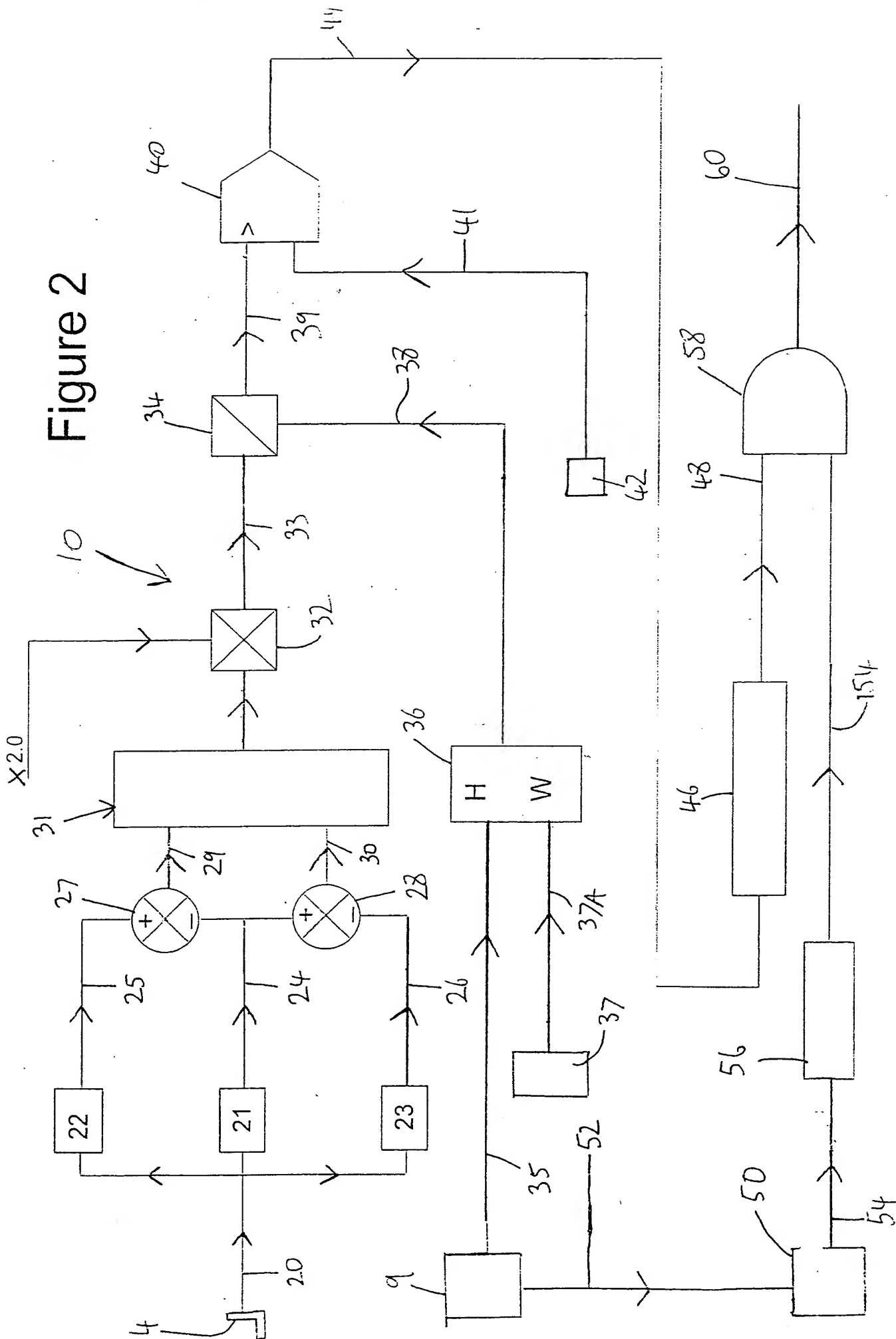


Figure 1

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Figure 2

The diagram illustrates a control system for a process, labeled 10. The system includes a process block 10, a feedback loop with a summing junction 27, a controller 21, and a feedforward path 23. The process output 31 is compared with a setpoint 25 at the summing junction 27. The error signal 29 is processed by the controller 21, which outputs 26 to the process. A feedforward path 23 also receives the setpoint 25 and outputs 28 to the process. The process output 31 is also fed back through a block 32 and a summing junction 34 to the controller 21. The process output 31 is also fed back through a block 36 and a summing junction 38 to the controller 21. The process output 31 is also fed back through a block 40 and a summing junction 41 to the controller 21. The process output 31 is also fed back through a block 42 and a summing junction 44 to the controller 21. The process output 31 is also fed back through a block 46 and a summing junction 48 to the controller 21. The process output 31 is also fed back through a block 50 and a summing junction 54 to the controller 21. The process output 31 is also fed back through a block 56 and a summing junction 58 to the controller 21. The process output 31 is also fed back through a block 60 and a summing junction 64 to the controller 21.



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